



- 111 - MMAW
- 141 - TIG
- 135 - MAG
- 136 - FCAW

**INSTRUCTIONS TO COMPETITORS:**

- All welds are to be made with plate A in the flat position
- Unless noted otherwise all fillet welds are to be 10 (-0 +2) in leg length
- All corner welds radius are the same of plate or pipe thickness -1 + 1
- Grinding will be limited to the Technical Outline
- Final cleaning may be carried out by wire brushing

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Skill:10 - WELDING			ISO E	
Scale: 1: 5	Date: June 2014	Paper: A 3	Drawing No: ES2014_TP10_M2wp_A3	
Description: M2 - PRESSURE VESSEL welding plan			Rev: 0	Page: 3 of 3